



221/223

Fully Automatic Case Erectors



Dual Opposing Vacuum Case Opening

This unique design feature ensures that each case is opened positively from both sides. It ensures the efficient and reliable opening of cases, and overcomes problems that can be associated with stiff board and glue migration from the manufacturer's joint.



Low Cost of Ownership

The Endoline 220 Series of Case Erectors is designed to give you the best possible value for your investment through maximum productivity with minimal stoppage time for problem-solving or case size changes.



Compact

With a surprisingly compact footprint these machines will fit in to areas with restricted floor space or areas not normally suited to the installation of large or bulky machinery.



Clear Access

Simple mechanical operation and clear access for easy size change, cleaning and maintenance.



Easy to Use

The 220 series is designed with clear access, simple controls and quick to adjust to size changes. The machines are operator friendly and allow for quick and easy size change, cleaning and maintenance to ensure minimal machine down time.



Robust Construction

High quality components, housed in a robust, computer designed chassis allow for minimal servicing. Designed for the rigours of typical end-of-line packaging environments.



Case Erectors

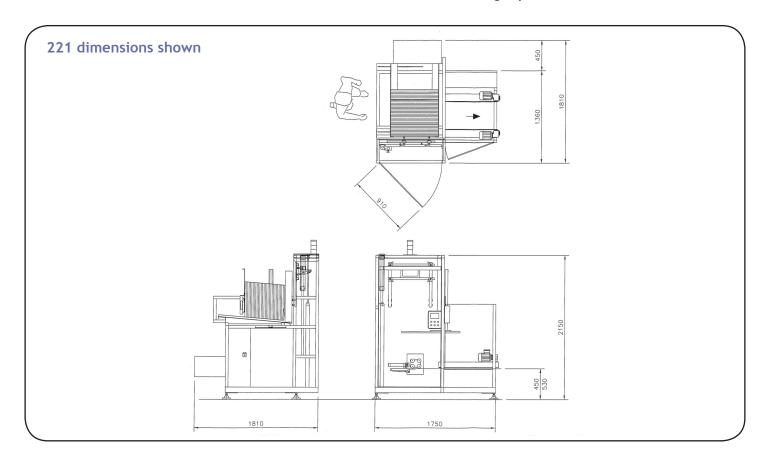


221 & 223

Fully Automatic Case Erectors

Options include:

- Extended Hopper Magazine
- · Low hopper sensing
- · Low tape and no tape sensing
- Visual/audible failure alarm
- Low glue sensing (223)
- High speed





Case Dimensions (mm).

	Length	Width	Height (Open)
221/223 Minimum	200	150	175
Maximum	500	400	600

Note

- The 221 case erector seals cases with self-adhesive tape.
- The 223 case erector seals cases with hot melt glue.
- Case speeds subject to case size.
- Machine can be modified for cases outside case size range. Please contact Endoline to advise.

Electrical

- Type 221 Three phase: 380 - 415V, 50Hz, 0.5kW
- Type 223 Three phase: 380 - 415V, 50Hz, 4.0kW

Machine Finish

• Mild steel, powder coated white (RAL 9010) or stainless steel

Speed

- Standard in feed up to 16 cases per minute
- Optional up to 18 cases per minute

Pneumatics

• 80psi (5.5 bar)

Tape Size

- Standard: up to 50mm wide
- Optional: up to 75mm wide

 $\ensuremath{\mathbb{C}}$ Endoline reserves the right to change specifications without prior notice.

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