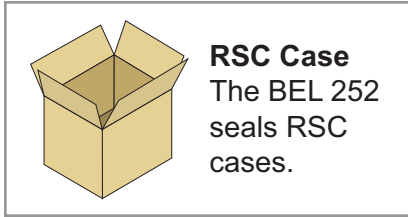




Fully Automatic Tape Sealer  
Up to 25 cases per minute



## Fully Automatic Case Taper



**Squareness Assured**  
BEL's innovative and powerful Uni-Drive system synchronizes conveyor belt speed, eliminating case skew, so that cases leave the machine squarely taped.



**Ultra Safe Flap Folder**  
Snap Folder flap-folding technology safeguards personnel by eliminating the traditional "flap kicker," which can cause serious injury and the need for expensive machine guarding.



**Superior Tape Application**  
The BEL 252 is equipped with state-of-the-art DEKKA High Performance stainless steel tape heads that are easily loaded in or out of the machine in 30 seconds or less.



**Easy Case Change**  
The BEL 252 is user-friendly, enabling the operator to make box size changes from either side of the machine quickly and easily in 30 seconds or less.

Case Sealer  
BEL 252

# BEL 252 Fully Automatic Top and Bottom Case Taper

## BEL 252 Features

- BEL's revolutionary Snap Folder design safely folds flaps and eliminates the use of dangerous flap kickers, which can cause injuries.
- The paint-free finish guards against contamination from flaking or peeling paint.
- Magnetic motor starter protects operator from accidental re-starts after a power interruption and protects motor against power overload.
- Uni-Drive squaring mechanism means more presentable cases.
- Quick, open-top pulleys enable drive belts to be replaced in minutes, reducing maintenance and downtime.
- Automatic case indexing with adjustable timer for steady flow and throughput.
- Standard DEKKA 22 Stainless Steel 2" tape heads and optional DEKKA 3" tape heads are available.

## Complete Solution



### BEL 505 Case Former

The BEL 505 improves efficiency and ergonomics. Inserting a case into the BEL 505 results in all four bottom flaps being automatically folded, leaving hands free to pack.



### Wexxar WF20 and WF30 Case Former

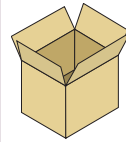
The WF20 and WF30 fully automatic case formers continuously and effortlessly open and form cases, presenting them ready for packing.



### S10 Weigh Scale

Machines can be equipped with weigh scales to allow the operator to monitor or weigh products being loaded before case sealing.

## How the BEL 252 Works



The BEL 252 seals RSC cases.



### 1 Quick Change Handle

A quick, three-step size change, with simple hand wheel and clamp adjustments, enable the BEL 252 to seal a wide range of case sizes.



### 2 Snap Folder

Cases are automatically folded with BEL's safe snap folding technology. This protects personnel by eliminating the traditional "flap kicker."



### 3 Top and Bottom Sealed

Superior case sealing performance is achieved with its quality tape application. The BEL 252 comes standard with DEKKA tape heads.

## BEL 252 Specifications

Case Size Range	Length	Width	Height
Minimum	8" 203 mm	6" 152 mm	5" 127 mm
Maximum	22" 559 mm	15 1/2" 394 mm	16" 406 mm
<b>Infeed/Outfeed Height (with adjustable foot pads)</b>			
Minimum	25" (635 mm)		
Maximum	32" (813 mm)		
Machine Speed: Up to 25 cases per minute depending on box size. * Oversize model available: consult factory for case size ranges.			

Specifications are subject to change without notice.

\*NOTE: maximum speed is affected by case length, for specific capabilities consult with Sales.



**DARTRONICS, INC.**

PACKAGING AUTOMATION SPECIALISTS



Dartronics, Inc.  
150 William Street  
Perth Amboy, NJ 08861

Phone: 732-324-0800  
Fax: 732-324-4488  
Email: sales@dartronics.com  
Web: www.dartronics.com

powered by Pro Mach

Backed by Wexxar's warranty and experienced, nationwide service team.