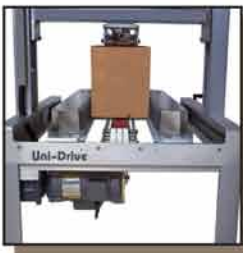**wexxar BEL**

BEL 5252u

Semi-Automatic Form, Pack & Seal System
Up to 15 cases per minute

RSC Case
The BEL 5252u seals RSC cases.

Semi-Automatic Form, Pack & Seal System

Squareness Assured
BEL's innovative and powerful Uni-Drive system synchronizes conveyor belt speed, eliminating case skew, so that cases leave the machine squarely taped.

Ultra Safe Flap Folder
Snap Folder flap-folding technology safeguards personnel by eliminating the traditional "flap kicker", which can cause serious injury and the need for expensive machine guarding.

patent #5,440,852

Easy Set-up Guides
A color-coded pictorial guide means convenient setup and quick change-over in seconds, Spanish and French language instructions are available.

Superior Tape Application
The BEL 5252u is equipped with state-of-the-art DEKKA High Performance tape heads that are easily loaded in or out of the machine in 30 seconds or less.

patent #5,735,101

Form Pack Seal

BEL 5252u Semi-Automatic Form, Pack & Seal System

BEL 5252u Features

- Energy smart features such as Power Save Mode reduce operating costs associated with unattended machinery running.

- Electro-pneumatic system provides greater control over the forming of corrugated with higher recycled content.

- Illustrated, color-coded adjustment guide assists operator with changeovers and minimizes changeover time.

- Built-in box stand keeps case blanks handy for the operator, providing increased through-put and enhanced ergonomics by minimizing the operator reaching and twisting during packing.

- Anodized aluminum frame construction eliminates unsightly machine wear and extends machine life.

- Unitized frame design provides ease of mobility and greater machine life.

Complete Solution

A32 Accumulation Table
Rotary turntable that presents product to the operator for packing. Features an adjustable speed motor.

Nestaflex Conveyor
Nestaflex conveyors are flexible units that can be lengthened, shortened or curved to fit changing packaging situations.

How the BEL 5252u Works

RSC Case
The BEL 5252u seals RSC cases.

1 Form
The operator inserts a case blank. The BEL 5252u folds the bottom flaps. Cases are positioned for packing and easy transfer to case sealer.

2 Pack
The BEL 5252u holds the case in place for efficient "hands free" loading. When fully loaded, the operator easily pushes the case into the case sealer.

3 Seal
Case flaps are automatically folded with BEL's safe *Snap Folder* technology. The sealer then tapes the top and bottom flaps.

BEL 5252u Specifications

Case Size Range	Length	Width	Height
Minimum	8" 203 mm	5" 127 mm	5" 127 mm
Maximum	26" * 660 mm	18" ** 457 mm	16" 406 mm
Infeed/Outfeed Height (with adjustable leg extensions)			
Frame	22" (559 mm)		
Minimum	25" (635 mm)		
Maximum	32" (813 mm)		

Machine Speed: Up to 15 cases per minute.
Oversize model available. Consult factory for case size ranges.

*Automatic top flap folding is limited to 22" maximum case length; longer cases are run with the folders in manual mode.

** Standard automatic top flap folding is limited to 15.5" maximum case width; cases up to 18" wide are run with the folders in manual mode or in automatic mode with a modification option that reduces maximum case height capability to 15".

Specifications are subject to change without notice.

Backed by Wexxar's warranty and experienced, nationwide service team.

DARTRONICS, INC.
PACKAGING AUTOMATION SPECIALISTS

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